

## LUBRICATION ORDER

15 JULY 1993

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**CENTRIFUGAL PUMP UNIT, WATER,****125 GALLONS PER MINUTE****NSN 4320-01-156-3873****MODEL NUMBER 2X2 SP/51209****EIC: ZHT**Reference: TM 10-4320-318-14

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**REPORTING OF ERRORS**

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Intervals and the related work-hour times are based on normal operation. The work-hour time specified is the time you need to do all the services prescribed for a particular interval. Change the interval if your lubricants are contaminated or if you are operating the equipment under adverse operating conditions, including longer-than-usual operating hours. You may extend the interval during periods of low activity, but you must take adequate preservation precautions.

For equipment under manufacturer's warranty, hard time oil service intervals shall be followed. Intervals shall be shortened if lubricants are known to be contaminated or if operation is under adverse conditions (such as longer than usual operating hours, extended idling periods, extreme dust).

Ensure centrifugal pump unit is level before checking oil levels.

Lubricate immediately after fording, or as soon after unit movement permits. Dry equipment before lubricating.

Clean fittings before lubricating. Clean all parts with dry cleaning solvent. Dry fitting before lubricating.

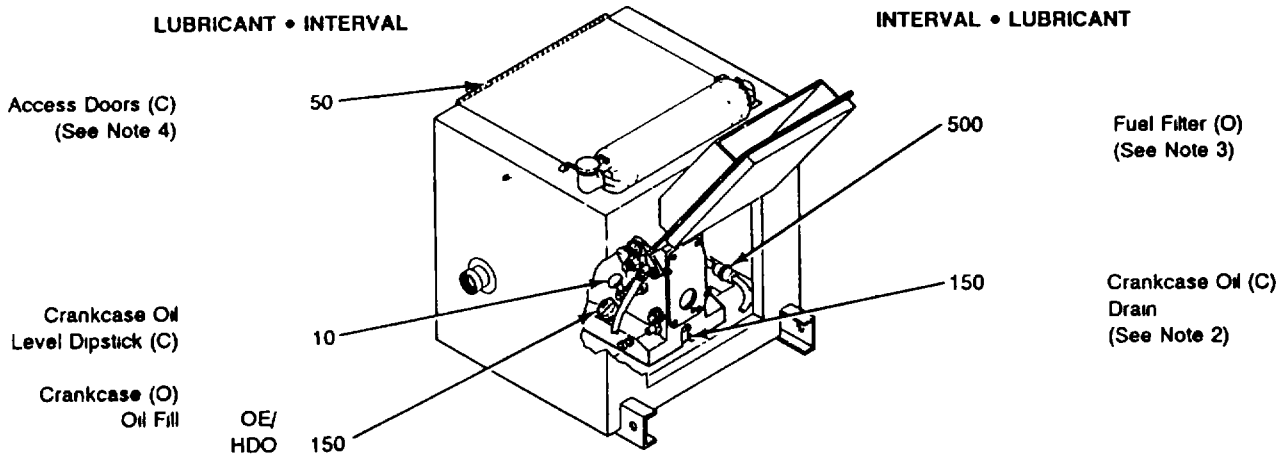
Level of maintenance. The lowest level of maintenance authorized to lubricate a point is indicated by one of the following symbols as appropriate: Operator/Crew (C); and Unit Maintenance (0).

Copy of this Lubrication Order will remain with the equipment at all times: instructions contained herein are mandatory.

**WARNINGS:**

1. Solvent may cause toxic fumes. To prevent personal injury, work only in well-ventilated area. DO NOT breath fumes for along period of time.
2. Solvent is flammable. To prevent fire or explosion, DO NOT bring open flame or sparks near solvent.

**DISTRIBUTION STATEMENT A:** Approved for public release; Distribution is unlimited.



TOTAL WORK-HR		TOTAL WORK-HR	
INTERVAL	WORK-HR	INTERVAL	WORK-HR
10	0 1	500	1.0
50	0 25		
150	0 2		

- KEY -

LUBRICANTS	COMPONENTS & CAPACITY (APP)		EXPECTED TEMPERATURES																		
			*F	<-50	-40	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	110	120
			*C	<-46	-40	-34	-29	-23	-18	-12	-7	-1	4	10	16	21	27	32	38	44	49
OE/HDO (MIL-L-2104) LUBRICATING OIL, ICE, COMBAT/ TACTICAL SERVICE  OEA (MIL-L-46167) LUBRICATING OIL, ICE, ARCTIC	ENGINE	1 qt (0.94 L)	OE/HDO-10 (0-237)																		
	OIL CAN POINTS		OE/HDO-30 OE/HDO-15/40 OEA (0-183)																		
			*F	<-50	-40	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	110	120
			*C	<-46	-40	-34	-29	-23	-18	-12	-7	-1	4	10	16	21	27	32	38	44	49

INTERVALS GIVEN IN FIGURE ARE IN HOURS OF OPERATION

**NOTES:**

1. For operation of equipment in protracted cold temperature below -10° F (23° C). Remove lubricant prescribed in the Key for temperatures above -10° F (-23° C). Clean all parts with dry cleaning solvent. Relubricate with lubricants specified in the Key for temperatures below -10° F (-23° C).
2. ENGINE CRANKCASE. Drain oil after the equipment has been operated and the engine has cooled down where is warm to the touch. To drain, remove plug in bottom of crankcase sump. Clean and install plug using new copper seal. Remove filler cap, fill sump with one qt. (0.94 L) of oil OE/HDO to bring level **FULL** mark on dipstick. On new or overhauled engines, drain oil after 50 hours of operation. Reservice crankcase.
3. FUEL FILTER. Loosen clamps and detach fuel hoses at both ends of fuel filter. Replace filter. Pay attention to direction of fuel flow arrow. Connect fuel hoses and tighten clamps.
4. OIL CAN POINTS. Every 50 hours, clean and lightly oil access door hinges.

By Order of the Secretary of the Army:

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